

CURRICULUM VITAE (CVA)

IMPORTANT – The Curriculum Vitae cannot exceed 4 pages. Instructions to fill this document are available in the website.

Part A. PERSONAL INFORMATION

First name	Marianella		
Family name	Hernández Santana		
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Open Researcher and Contributor ID (ORCID) (*)		0000-0002-0609-3485	

(*) Mandatory

A.1. Current position

Position	Ramón y Cajal Researcher			
Initial date	01/03/2019			
Institution	Spanish National Research Council CSIC			
Department/Center	Institute of Polymer Science and Technology ICTP			
Country	Spain	Phone number	912587424	
Key words	elastomers; self-healing; composite materials; circular economy; rubber			
	waste			

A.2. Previous positions (research activity interuptions, art. 13.2.b))

Period	Position/Institution/Country/Interruption cause	
02/2017-02/2019	Senior Researcher / Institute of Polymer Science and Technology (ICTP-	
	CSIC) / Spain	
05/2016-12/2016	Post-doc Researcher / Delft University of Technology / The Netherlands	
05/2014-05/2016	Marie Curie Fellow / Delft University of Technology / The Netherlands	
07/2012-07/2013	Post-doctoral Researcher /Institute of Polymer Science and Technology	
	(ICTP-CSIC) / Spain	
04/1999-09/2010	Associate Professor / Simón Bolívar University / Venezuela	

A.3. Education

PhD, Licensed, Graduate	University/Country	Year
PhD: Chemical Sciences	Universidad Complutense de Madrid / Spain	2012
DEA : Physical Chemistry of Macromolecular Materials	Université Louis Pasteur / France	1990
DEGREE: Materials Engineering	Universidad Simón Bolívar / Venezuela	1989

Part B. CV SUMMARY (max. 5000 characters, including spaces)

1. My scientific activity is focused on the implementation of circular economy principles, using natural polymers and elastomers, favoring their sustainability, increasing their lifetime, and minimizing their waste stream. Some contributions are:

- I developed **natural rubber (NR) nanocomposites** with excellent mechanical and thermal properties that enable the substitution of carbon black in tire formulations (green tire). This work is a benchmark and tire companies like Pirelli and Firestone have shown interest. I also contributed to the generation of knowledge with the **discovery of a new dynamic mode in nanocomposites** due to the restricted segmental dynamics of the elastomeric chains at the rubber/organoclay interfacial regions, which explains their excellent properties.





- I developed for the **first time a NR compound with self-healing capacity**. It was a challenge to obtain a cross-linked network with covalent bonds that can infer self-healing and good mechanical properties. I also introduced dielectric spectroscopy for the first time as an effective technique to monitor the repair of damaged samples at micro- and macroscopic scales. The research provided critical information to understand the role of key repair parameters. In this line, I signed a **R&D contract with Bridgestone Japan** for developing self-healing tires.

- I pioneered the development of self-healing rubbers with end-of-life tire powder (GTR). The inclusion of GTR confers a sustainable character contributing, on one hand, to alleviate the environmental and social problems derived from the contamination of used tires and, on the other hand, to increase the lifecycle of rubbers. Also, I improved the rolling and abrasion resistance, without deterioration in wet grip. This represents a significant accomplishment for the tire industry where the simultaneous optimization of these three characteristics is required. These results are promising and represent a new alternative for the development of sustainable products for the tire or automotive industries.

- I have provided **recyclability to a nitrile rubber without negatively affecting its mechanical properties**. This material can easily be scaled-up to pilot and industrial level, targeting two specific applications, **footwear**, and automotive parts. Various companies have shown interest in the scaling-up of this recyclable rubber.

Throughout of my research career I have published 94 peer-reviewed articles in leading international journals and 6 book chapters with **h-index=29 with more than 2900 cites** (source: Scopus). I have acted as leader of 1 research group, participated in **22 national and international research projects**, being **PI of 10 (1.129.248 €)** with funding from public and private sources.

My leadership is demonstrated through the formation of a solid group made up of 5 PhD students, 2 research assistants, 1 lab technician, and various master's and undergraduate students, giving robustness to the self-healing and circular economy research line that I currently lead. I have been awarded the **I3 certification** and participated as **invited speaker in 15 international meetings**.

2. I have participated in 7 industrial contracts being PI in 3 (188.395 €). I participate as team leader in the interdisciplinary thematic platform (PTI) of CSIC SusPlast "Interdisciplinary Platform for Sustainable Plastics towards a Circular Economy". I am director of the International Rubber Technology Network from the Latin-American Society of Rubber Technology (SLTC), and member of the Governing Board of AEMAC. I have participated in multiple outreach activities, promoting my line of research in conferences (Brain Wars and LatinXChem), press (CSIC blog "Science to take away", SIGNUS blog, Tire Asia magazine, The Global Catalyst magazine, The Conversation), digital media (AEMAC and SLTC Webinars), radio (Radio Off The Record) and television (RTVE).

3. I have proved a sustained and dedicated commitment to the training of graduate and post-graduate students. I have supervised **5** PhD's (2 on-going), **12** Master's and **40** Final Degree projects. I am participant professor of Master and Doctorate programs (UIMP-CSIC, 2017-present; Universidad de Zaragoza, 2019-present). I have strengthened the collaboration with various international universities (Univ. of Chile, Univ. Simón Bolívar, Univ. Milano-Bicocca, Polytechnic of Milan, Univ. Gdansk, Vrije Univ. Brussel), supervising visiting undergraduate, Master, and PhD students. Currently, I am official peer reviewer of international journals, **Editorial Board Member** of "Polymers" journal (Q1), and **Scientific Editor** (Journal of Composites Science, Polymers and Revista Materiales Compuestos).

4. Other merits include the chair of the 9th International Conference on Self-healing Materials (ICSHM2024) to be held in Madrid in 2024, hosted by CSIC. I was awarded with a PhD thesis "Honorable Mention Award" delivered by the AEMAC. I have consolidated collaborations with various international academic and R&D institutions.

Part C. RELEVANT MERITS (sorted by typology)

C.1. Publications





A total of 94 publications in JCR journals (*IF: impact factor of the year of publication; CA: corresponding author; X/X: author position*). Most recent are:

- 1. Alonso Pastor et al. Life cycle assessment applied to a self-healing elastomer filled with ground tire rubber, *Journal of Cleaner Production*, 2023, 419: 138207. (Q1, IF: 11.1). CA; 7/7.
- Araujo-Morera et al. Unravelling the effect of healing conditions and vulcanizing additives on the healing performance of rubber networks, *Polymer*, 2022, 238: 124399. (Q1, IF: 4.432). CA; 4/4. Total no. of cites: 9.
- Araujo-Morera et al. Sustainable mobility: The route of tires through the circular economy model, Waste Management, 2021, 126: 309-322. (Q1, IF: 7.145). CA; 4/4. Total no. of cites: 42. Open access.
- Utrera-Barrios et al. Evolution of self-healing elastomers, from extrinsic to combined intrinsic mechanisms: a review, *Materials Horizons*, 2020, 7: 2882-2902. (Q1, IF: 12.319). CA; 4/4. Total no. of cites: 162. 2020 Materials Horizons Outstanding Review Award. Open access.
- Utrera-Barrios et al. An effective and sustainable approach for achieving self-healing in nitrile rubber, *European Polymer Journal*, 2020, 139: 110032-110043. (Q1, IF: 4.598). CA; 7/7. Total no. of cites: 28.
- Tanasi et al. Thermo-reversible crosslinked natural rubber: A Diels-Alder route for reuse and self-healing properties in elastomers, *Polymer*, 2019, 175: 15-24. (Q1, IF: 4.231). CA; 2/5. No. of cites: 74.
- Araujo-Morera et al. Giving a second opportunity to tire waste: an alternative path for the development of sustainable self-healing styrene–butadiene rubber compounds overcoming the magic triangle of tires, *Polymers*, 2019, 11, 2122: 1-13. (Q1, IF: 3.426) CA; 2/4. Total no. of cites: 34. Open access.
- Hernández Santana et al. Routes to make natural rubber heal: a review, *Polymer Reviews*, 2018, 58: 586-609. (Q1, IF: 6.766). CA; 1/4. Total no. of cites: 44.
- Hernández Santana et al. Design of a new generation of sustainable SBR compounds with good trade-off between mechanical properties and self-healing ability, *European Polymer Journal*, 2018, 106: 273-283. (Q1, IF: 3.621). CA; 1/6. Total no. of cites: 33.
- Hernández et al. Monitoring network and interfacial healing processes by broadband dielectric spectroscopy, *ACS Applied Materials & Interfaces*, 2016, 8: 10647-10656. (Q1, IF: 7.504). CA; 1/4. Total no. of cites: 42.
- Hernández et al. Turning vulcanized natural rubber into a self-healing polymer: effect of the disulfide/polysulfide ratio, *ACS Sustainable Chemistry & Engineering*, 2016, 4: 5776-5784. (Q1, IF: 5.951). CA; 1/6. Total no. of cites: 157.

C.2. Congress

Participated in more than 90 conferences, with 15 invited and keynote talks at international and national conferences. Most recent talks:

- 1. Self-healing and recyclable nitrile rubber: a myriad solution for the automotive industry. *International Conference on Self-healing Materials (ICSHM2022)*. Milano, Italy, 2022. Key note speaker.
- 2. Rubber nano(composites) with self-healing capability. *ImagineNano / IC2 Composites 2021*. Bilbao, Spain, 2021. **Invited speaker**.
- 3. Self-healing natural rubber: a window of massive opportunities for new applications. *Virtual Symposium 16th edition of the Global Rubber Conference (GRC2020)*. Bangkok, Thailand, 2020. **Invited speaker**.
- 4. Recent Developments in Self-Healing Rubber Composites. *Online Meeting on Self-healing Materials* / *GVCSHM-20*. Texas, USA, 2020. **Invited speaker**.
- 5. Self-healing polymer composites. *7th International Seminar on Modern Polymeric Materials for Environmental Applications MPM2019.* Cracow, Poland, 2019. **Invited speaker**.

C.3. Research projects

Management and participation in 22 projects: international/EU (9) and national (13). PI: international (2) and national (8). Most recent projects:





- Title and reference number: Additive manufacturing of natural rubber based materials for sustainable soft robotics (PID2022-143107OB-I00). Funding body: Ministry of Science and Innovation of Spain. Participants: ICTP-CSIC, Vrije Univ Brussel. Budget: 149.500 € (+ 1 FPI). Duration: 09/2023 - 08/2026. PIs: M. Hernández Santana - R. Verdejo.
- Title and reference number: Una resina termoplástica líquida para nuevos materiales compuestos circulares (TED2021-130201B-C31). Funding body: Ministry of Science and Innovation of Spain. Participants: ICTP-CSIC, Univ. Girona, CIEMAT. Budget: 435.505 €, ICTP: 149.155 €. Duration: 12/2022 11/2024. Coordinator: M.A. López Manchado. Sub-project PIs: R. Verdejo M.A. López Manchado.
- 3. *Title and reference number*: Bringing circular economy and sustainability to fiber reinforced polymer composites (SuComp) (PDC2021-120853-I00). *Funding body*: Ministry of Science and Innovation of Spain. *Participant*: ICTP. *Budget*: 149.500 €. *Duration*: 12/2021 11/2023; *PIs:* R. Verdejo M.A. López Manchado
- Title and reference number: Development of self-healing rubber biocomposites: a sustainable approach (bioHeal) (LINKA20235). Funding body: CSIC. Participants: ICTP, Gdansk University of Technology, University of Wisconsin Madison, Chalmers University of Technology, Vrije Universiteit Brussel. Budget: 24.000 €. Duration: 01/2021 12/2022. PI: M. Hernández Santana
- Title and reference number: Self-healing nitrile rubber for high abrasion applications (SHENA)(PID2019-107501RB-I00). Funding body: Ministry of Science and Innovation Spain. Participant: ICTP. Budget: 96.800 €. Duration: 06/2020 05/2023. Pls: M. Hernández Santana R. Verdejo
- Title and reference number: Estudio y desarrollo de compuestos elastoméricos autorreparables. Contrato para ayudante de investigación (PEJ-2019-AI/IND-14635). Funding body: Comunidad de Madrid. Participant: ICTP. Budget: 45.000 €. Duration: 03/2020 – 02/2022. PI: M. Hernández Santana
- Title and reference number: Desarrollo de compuestos elastoméricos auto-reparables cargados con desechos de neumáticos (PEJ2018-002334-A). Funding body: Ministerio de Ciencia e Innovación. Participant: ICTP. Budget: 35.800 €. Duration: 01/2020 12/2021. PI: M. Hernández Santana
- Title and reference number: Development of elastomers according to circular economy principles (RYC2017-22837). Funding body: Ministry of Science, Universities and Innovation of Spain. Participant: ICTP. Budget: 308.600 €. Duration: 03/2019 - 02/2024. PI: M. Hernández Santana
- Title and reference number: Eco-friendly self-healing rubbers (eco-SHEAR) (MAT2015-73392-JIN).
 Funding body: Ministry of Economy and Competitiveness of Spain. Participant: ICTP. Budget: 205.700 €. Duration: 02/2017 02/2019. PI: M. Hernández Santana
- 10. Title and reference number: Multifunctional self-healing elastomers (MUSHE) (FP7-PEOPLE-2013-IEF-623379). Funding body: European Commission. Marie Curie Individual Fellowship. Participant: Delft University of Technology. Budget: 243.850 €. Duration: 05/2014 - 05/2016. PI: M. Hernández Santana

C.4. Contracts, technological or transfer merits

Management and participation in a total of 7 R&D contracts of special relevance with companies, PI of 3. Most recent are:

- Title: Automóviles conectados a través de electrónica funcional integrados en componentes fabricados con materiales reciclados y 100% reciclables. Company: Gonvarri Corporation (Spain). Budget: 108.680 €. Duration: 09/2021-12/2023. PI: M. A. López Manchado
- Title: Technical requirements of poly(ethylene vinyl acetate) foams for footwear with non-linear properties under compression load. Company: Sport & Fashion Management (Singapore). Duration: 08/2021-07/2022. Budget: 111.150 €. PI: R. Verdejo
- 3. *Title*: Development of self-healing NR compounds. *Company:* Bridgestone Corporation (Japan). *Duration*: 03/2021 -05/2022. *Budget*: 150.000 €. *PI*: M. Hernández Santana
- Title: Characterization and preparation of rubber blends with end-of-life tires. Company: Indugarbi NFU's SL (Spain). Duration: 12/2020 -11/2021. Budget: 6.395 €. PI: M. Hernández Santana
- 5. *Title*: Self-healing elastomers. *Company:* Delft University of Technology (Netherlands). *Duration*: 05/2016 -12/2016. *Budget*: 32.000 €. *PI:* M. Hernández Santana